Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Declaration of Performance

Nr: TF/01/20200227/1488-CPR-0820/W

Revision No:	1
Revision carried out by:	Tomasz Golon
Revision date:	27.02.2020

1.	**Unique identyfiaction code of product-type:**	
	TF Throughbolt	
2.	**Indended use/es:**	
	Torque controlled expansion anchor of sizes M8, M10, M12, M16 and M20 for use in uncracked concrete	
3.	**Manufacturer:**	
	Name:	Trutek Fasteners Polska Sp. z o.o.
	Address:	Al. Krakowska 38, Sękocin Janki 05-090 Raszyn, Polska
4.	**System/s of AVCP:**	
	System:	1
5.	**European Assessment Document:**	
	In accordance with regulation (EU) No 305/2011 on the basis of European Assessment Document EAD 330232-00-0601 „Metal fasteners for use in concrete”	
	European Technical Assessment	ETA-19/0276 of 31st of December 2019
	Issued by:	ITB - Building Research Institute in Warsaw
6.	**Notyfied body/ies:**	
	Name:	Cerification Department of ITB - Building Research Institute in Warsaw
	Notified body/ies No:	1488
	No of Certificate of Constancy of Performance:	1488-CPR-0820/W
7.	**Declared performance/es:**	
	Mechanical resistance and stability (BWR 1)	
	Essential chracteristic	**Performance**
	Characteristic resistance to tension load (static and quasi-static loading)	Annex C1
	Characteristic resistance to shear load (static and quasi-static loading)	Annex C2
	Safety in case of fire (BWR 2)	
	Essential chracteristic	**Performance**
	Reaction to fire	Anchor satisfy requirements for Class A1
	Resistance to fire	No performance assessed

The performance of the product indentified above is in conformity with the set of declared performance/es. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Janki, 27th of February 2020
Signed for and on behalf of the manufacturer by:

Tomasz Golon

Kierownik Produktu / Product Manager

TRUTEK
CONSTRUCTION FASTENING SYSTEMS

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

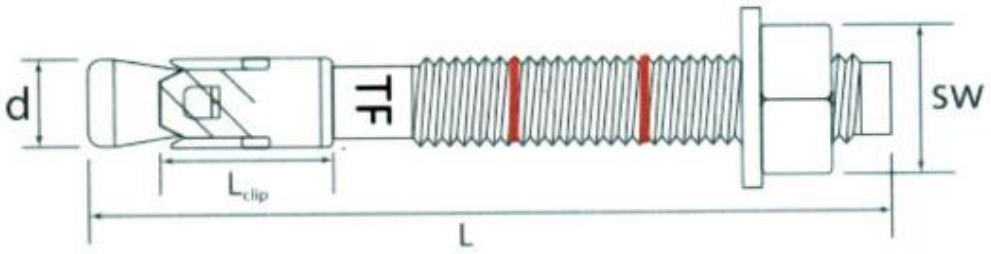


Table A1: TF Throughbolt anchor dimensions

Type of anchor				d [mm]	L [mm]	L_{clip} [mm]	SW [mm]
Size	Marking	$t_{fix,STD}$ [1] [mm]	$t_{fix,RED}$ [2] [mm]				
M8	TF08	1 – 135	1 – 145	8	55 – 200	15,3	13
M10	TF10	1 – 145	1 – 155	10	65 – 220	17,9	17
M12	TF12	1 – 180	1 – 200	12	80 – 280	21,3	19
M16	TF16	1 – 175	1 – 195	16	105 – 300	24,4	24
M20	TF20	1 – 155	5 – 175	20	130 – 300	28,6	30

[1] thickness of the fixed element for standard effective anchorage depth
[2] thickness of the fixed element for reduced effective anchorage depth

Marking:

Marking on the bolt: "TF / 0X"

where:

"X" – represents diameter of the anchor

For example: TF / 08

TF Throughbolt	**Annex A1** of European Technical Assessment ETA-19/0276
Product description Dimensions and marking	

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

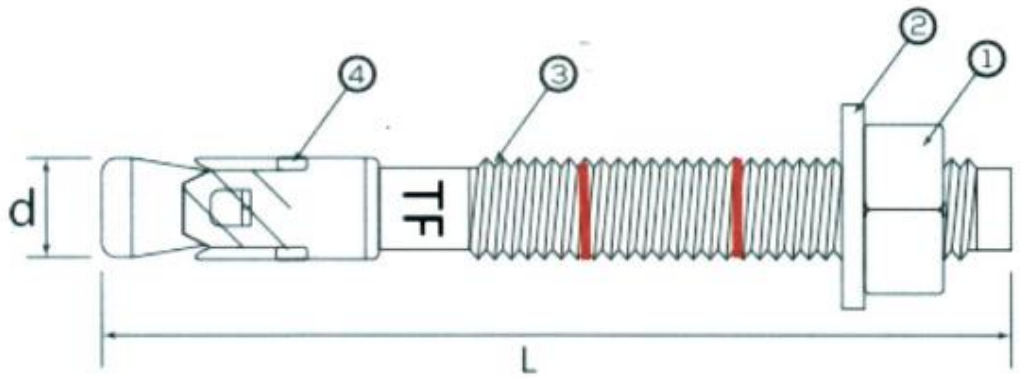


Table A2: Materials

Part	Designation	Material	Coating
1	Hexagon nut	EN ISO 898-2 carbon steel class 8 / DIN 934 / AISI 1008	Zinc plated ≥ 5 µm EN ISO 4042
2	Washer	DIN 125 or EN ISO 7089	
3	Bolt	Q195 Cold-formed steel f_{uk} ≥ 400 MPa f_{yk} ≥ 320 MPa	
4	Expansion sleeve		

TF Throughbolt	**Annex A2** of European Technical Assessment ETA-19/0276
Product description Materials	

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Specification of intended use

Anchorages subject to:
- Static and quasi-static loads.

Base material:
- Reinforced or unreinforced normal weight concrete of strength classes C20/25 at minimum and C50/60 at maximum according to EN 206.
- Uncracked concrete.

Use conditions (environmental conditions):
- Structures subject to dry internal conditions.

Design:
- The anchorages under static loads and quasi-static loads are designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055, under the responsibility of an engineer experienced in anchorages and concrete work.
- The position of the anchor is indicated on the design drawings.
- Verifiable calculation notes and drawings are taking account of the loads to be transmitted.

Installation of anchors:
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the anchor only as supplied by the manufacturer without exchanging any component of the anchor.
- Anchor installation in accordance with the manufacturer's specification and drawings and using the appropriate tools.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply.
- Check of concrete being well compacted, e.g. without significant voids.
- Effective anchorage depth, edge distances and spacings not less than the specified values without minus tolerances.
- Positioning of the drill holes without damaging the reinforcement.
- Hole drilling by hammer drill.
- Cleaning of the hole of drilling dust.
- Application of the torque moment using a calibrated torque wrench.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.

TF Throughbolt	**Annex B1** of European Technical Assessment ETA-19/0276
Intended use Specifications	

TRUTEK™
CONSTRUCTION FASTENING SYSTEMS

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

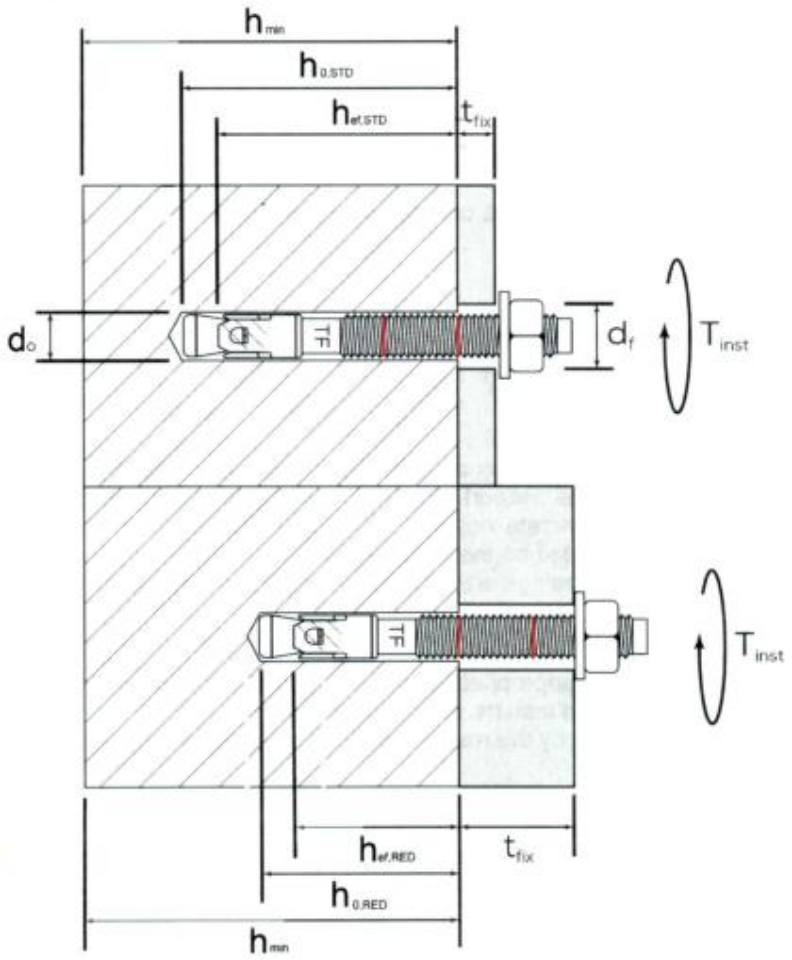


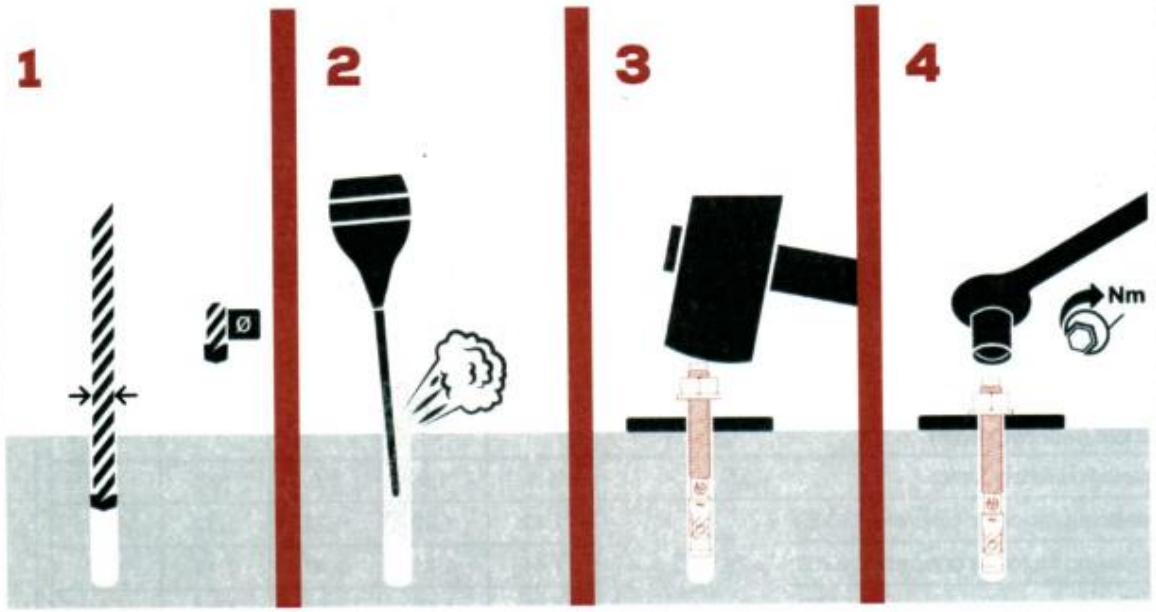
Table B1: Installation parameters

Anchor size		M8	M10	M12	M16	M20
Effective anchorage depth (standard)	$h_{ef,STD}$ = [mm]	45	50	70	85	100
Effective anchorage depth (reduced)	$h_{ef,RED}$ = [mm]	35	40	50	65	80
Nominal drill hole diameter	$d_o = d_{cut}$ = [mm]	8	10	12	16	20
Depth of drill hole (standard)	$h_{0,STD} \geq$ [mm]	53	58	80	99	110
Depth of drill hole (reduced)	$h_{0,RED} \geq$ [mm]	43	48	60	70	90
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	9	12	14	18	22
Installation torque	T_{inst} = [Nm]	25	35	60	120	200
Minimum thickness of member	h_{min} = [mm]	100	100	140	170	200
Minimum spacing	s_{min} = [mm]	35	40	50	65	80
Minimum edge distance	c_{min} = [mm]	35	40	50	65	80

TF Throughbolt	**Annex B2** of European Technical Assessment ETA-19/0276
Intended use Installation parameters	

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Installation instruction



TF Throughbolt	**Annex B3** of European Technical Assessment ETA-19/0276
Intended use Installation instruction	

TRUTEK™
CONSTRUCTION FASTENING SYSTEMS

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Table C1: Design method A, characteristic values for tension loads

Anchor size		M8	M10	M12	M16	M20
Steel failure						
Characteristic resistance	$N_{Rk,s}$ [kN]	14,6	23,2	33,7	62,8	98,0
Modulus of elasticity	E_s [N/mm^2]	210 000				
Partial safety factor	γ_{Ms} [1)]	1,5				
Pull-out failure						
Characteristic resistance in uncracked concrete C20/25 (standard depth)	$N_{Rk,p,STD}$ [kN]	9,5	11	20	26	48
Characteristic resistance in uncracked concrete C20/25 (reduced depth)	$N_{Rk,p,RED}$ [kN]	9,5	9,5	12	24	34
Installation safety factor	γ_{inst} [2)]	1,0	1,0	1,0	1,2	1,2
Increasing factor for concrete C30/37	ψ_c	1,22	1,22	1,22	1,22	1,22
Increasing factor for concrete C40/50		1,41	1,41	1,41	1,41	1,41
Increasing factor for concrete C50/60		1,55	1,55	1,55	1,55	1,55
Concrete cone failure and splitting failure						
Effective anchorage depth (standard)	$h_{ef,STD}$ = [mm]	45	50	70	85	100
Effective anchorage depth (reduced)	$h_{ef,RED}$ = [mm]	35	40	50	65	80
Factor for uncracked concrete	k_1 [2)] = $k_{ucr,N}$ [2)]	11,0	11,0	11,0	11,0	11,0
Spacing (standard depth)	$s_{cr,N,STD}$ [mm]	135	150	210	255	300
Edge distance (standard depth)	$c_{cr,N,STD}$ [mm]	67,5	75	105	127,5	150
Spacing (reduced depth)	$s_{cr,N,RED}$ [mm]	105	120	150	195	240
Edge distance (reduced depth)	$c_{cr,N,RED}$ [mm]	52,5	60	75	97,5	120
Characteristic resistance for splitting (standard depth)	$N^0_{Rk,sp,STD}$ [2)] [kN]	9,5	11	20	26	48
Characteristic resistance for splitting (reduced depth)	$N^0_{Rk,sp,RED}$ [2)] [kN]	9,5	9,5	12	24	34
Spacing (standard depth)	$s_{cr,sp,STD}$ [mm]	135	150	210	255	300
Edge distance (standard depth)	$c_{cr,sp,STD}$ [mm]	67,5	75	105	127,5	150
Spacing (reduced depth)	$s_{cr,sp,RED}$ [mm]	105	120	150	195	240
Edge distance (reduced depth)	$c_{cr,sp,RED}$ [mm]	52,5	60	75	97,5	120
Installation safety factor	γ_{inst} [2)]	1,0	1,0	1,0	1,2	1,2

[1)] in the absence of other national regulations
[2)] parameter for design according to EN 1992-4:2018

TF Throughbolt	**Annex C1** of European Technical Assessment ETA-19/0276
Performances Design method A, characteristic values for tension loads	

TRUTEK™
CONSTRUCTION FASTENING SYSTEMS

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Table C2: Displacements under tension loads

Anchor size		M8	M10	M12	M16	M20
Tension load	N [kN]	4,5	4,6	6,1	10,8	14,8
Displacement	δ_{N0} [mm]	2,0	1,00	1,6	1,0	0,4
	$\delta_{N\infty}$ [mm]	0,6	0,6	0,6	0,6	0,6

TF Throughbolt	**Annex C1** of European Technical Assessment ETA-19/0276
Performances Design method A, characteristic values for tension loads, displacements	

Trutek Fasteners Polska Sp. z o.o.
Al. Krakowska 38, Janki
05-090 Raszyn
NIP: PL 5342256188 REGON: 015722173

Table C3: Design method A, characteristic values for shear loads

Anchor size		M8	M10	M12	M16	M20
Steel failure without lever arm						
Characteristic resistance	$V^0_{Rk,s}$ [2] [kN]	7,3	11,6	16,9	31,4	49,0
Ductility factor	k_7 [2]	0,8	0,8	0,8	0,8	0,8
Partial safety factor	γ_{Ms} [1]	1,25	1,25	1,25	1,25	1,25
Steel failure with lever arm						
Characteristic bending resistance	$M^0_{Rk,s}$ [Nm]	15,0	29,9	52,4	133,2	259,6
Partial safety factor	γ_{Ms} [1]	1,25	1,25	1,25	1,25	1,25
Concrete pry-out failure						
Concrete pry-out failure factor	k_8 [2]	1,0	1,0	2,0	2,0	2,0
Partial safety factor	γ_{Mc} [1]	1,5	1,5	1,5	1,8	1,8
Concrete edge failure						
Effective length of anchor under shear loading (standard depth)	$l_{f,STD}$ [mm]	45	50	70	85	100
Effective length of anchor under shear loading (reduced depth)	$l_{f,RED}$ [mm]	35	40	50	65	80
Effective diameter of anchor	d_{nom} [mm]	8	10	12	16	20
Partial safety factor	γ_{Mc} [1]	1,5	1,5	1,5	1,8	1,8

[1] in the absence of other national regulations
[2] parameter for design according to EN 1992-4:2018

Table C4: Displacements under shear loads

Anchor size		M8	M10	M12	M16	M20
Shear load	V [kN]	4,2	6,6	9,7	18,0	28,0
Displacement	δ_{V0} [mm]	1,4	1,3	1,2	2,1	1,5
	$\delta_{V\infty}$ [mm]	2,1	1,9	1,8	3,2	2,3

TF Throughbolt	**Annex C2** of European Technical Assessment ETA-19/0276
Performances Design method A, characteristic values for shear loads, displacements	