


National Declaration of Performance			Revision No:	2
No: TT/02/20180820/020-UWB-2672/W			Revision carried out by:	Tomasz Golon
			Revision date:	27.02.2020
1. Unique identification code of product-type:				
Steel expansion anchors TT-THROUGH BOLT				
2. Construction product type designation:				
TT – carbon steel expansion anchor zinc plated				
TT-G – carbon steel expansion anchor hot dip galvanised				
TT-SS – stainless steel expansion anchor A4-70				
TWH - carbon steel expansion anchor zinc plated non-threaded stud with round hole ended				
3. Intended use/es:				
TT-THROUGH BOLT expansion fasteners are used for fastening construction elements with static loading in ordinary or reinforced concrete, non-cracked or cracked, of the C20/25 to C50/60 class according to the PN-EN 206:2014 standard.				
4. Manufacturer:				
Name:		Trutek Fasteners Limited		
Address:		Trutek House, Unit B, Vector 31, Waleswood Way, Wales Bar Sheffield S26 5NU, South Yorkshire, Wielka Brytania		
5. Authorised representative company				
Name:		Trutek Fasteners Polska Sp. z o.o.		
Address:		Al. Krakowska 38, Janki 05-090 Raszyn, Polska		
6. National system(-s) used for verification of constancy of performance:				
System:		1		
7. National technical specification:				
Technical Approval:		No AT-15-7728/2016		
Issued by:		ITB - Building Research Institute in Warsaw		
Address:		ul. Filtrowa 1; 00-611 Warszawa, Polska		
8. Accredited certification body:				
Name:		Cerification Department of ITB - Building Research Institute in Warsaw		
Address:		ul. Filtrowa 1; 00-611 Warszawa, Polska		
Accreditation No:		AC 020		
Certificate of constancy of performance No:		020-UWB-2672/W		
9. Declared performance/es:				
Purpose, range and conditions of use				
Substrates:	Ordinary or reinforced concrete, non-cracked or cracked, of the C20/25 to C50/60 class according to the PN-EN 206:2014 standard.			
Anchors:	Expansion anchors made from carbon steel class min. 4.8 zinc plated min. 5µm or hot dip galvanized min. 43µm or stainless steel grade 1.4401(A4-70), 1.4404 (A4-70) or 1.4571 (A4-70) shall be used according to requirements of PN-EN 10088-1:2014 (Section 3.1).			
Loads:	Static loads			
Anchors dimensions			Table No in Technical Approval	
Dimensions of expansion anchors TT, TT-G, TT-SS and TWH			Table No 1	
Protective layer thickness			Table No in Technical Approval	
Anchor carbon steel class min. 4.8 zinc plated			min 5 µm,	

National Declaration of Performance


Revision No:	2
Revision carried out by:	Tomasz Golon
Revision date:	27.02.2020

No: TT/02/20180820/020-UWB-2672/W

Anchor carbon steel class min. 4.8 hot dip galvanized	min 43 µm,
Characteristic tensile load capacities	Table No in Technical Approval
in non-cracked concrete TT, TT-G, TT-SS, TWH [kN]	Table No 7
in cracked concrete TT, TT-G, TT-SS, TWH [kN]	Table No 8
Calculated load capacities of fastenings for any direction of load under the influence of fire	Table No in Technical Approval
Calculated load capacities of expansion fasteners TT, TT-G, TT-SS and TWH in ordinary non-cracked concrete R30/60/90/120	Table No 4
Calculated load capacities of expansion fasteners TT, TT-G, TT-SS and TWH in ordinary cracked concrete R30/60/90/120	Table No 5
Comments	
Design	It is assumed that the anchoring design and specification of the anchors is carried out under the supervision of an engineer with experience in anchoring and concrete works.
Installation	Installation of anchors by trained employees is assumed after supervision of a construction engineer.

The performance of the product specified above is in conformity with the set of declared performance/es mentioned in point No 9. This national declaration of performance is issued, in accordance with the Act of 16 April 2004 on construction products, under the sole responsibility of the manufacturer identified above.

 Janki, 27th of February 2020r

Signed for and on behalf of the manufacturer by:

Tomasz Golon

Kierownik Produktu / Product Manager



Table 1

Dimensions of TT-THROUGH BOLT steel expansion fasteners

Ref.	Fastener marking	d, mm	L ⁽¹⁾ , mm
1	2	3	4
1	TT ϕ 6 x 45	6	45
2	TT ϕ 6 x 55	6	55
3	TT ϕ 6 x 85	6	85
4	TT ϕ 8 x 50	8	50
5	TT ϕ 8 x 65	8	65
6	TT ϕ 8 x 80	8	80
7	TT ϕ 8 x 90	8	90
8	TT ϕ 8 x 100	8	100
9	TT ϕ 10 x 115	8	115
10	TT ϕ 10 x 130	8	130
11	TT ϕ 10 x 65	10	65
12	TT ϕ 10 x 75	10	75
13	TT ϕ 10 x 90	10	90
14	TT ϕ 12 x 105	10	105
15	TT ϕ 12 x 120	10	120
16	TT ϕ 12 x 140	10	140
17	TT ϕ 12 x 80	12	80
18	TT ϕ 12 x 100	12	100
19	TT ϕ 12 x 130	12	120
20	TT ϕ 12 x 140	12	140
21	TT ϕ 12 x 180	12	180
22	TT ϕ 12 x 200	12	200
23	TT ϕ 12 x 220	12	220
24	TT ϕ 12 x 240	12	240
25	TT ϕ 16 x 100	16	100
26	TT ϕ 16 x 105	16	105
27	TT ϕ 16 x 125	16	125
28	TT ϕ 16 x 150	16	150
29	TT ϕ 16 x 175	16	175
30	TT ϕ 16 x 200	16	200
31	TT ϕ 16 x 220	16	220
32	TT ϕ 16 x 240	16	240
33	TT ϕ 20 x 130	20	130
34	TT ϕ 20 x 160	20	160
35	TT ϕ 20 x 220	20	220
36	TT ϕ 20 x 240	20	240
37	TT ϕ 20 x 260	20	260
38	TT ϕ 24 x 180	24	180
39	TT ϕ 24 x 200	24	200
40	TT ϕ 24 x 220	24	220
41	TT ϕ 24 x 240	24	240
42	TT ϕ 24 x 260	24	260



**Table 1
continued**

Ref.	Fastener marking	d, mm	L ⁽¹⁾ , mm
43	TT-G ϕ 8 x 50	8	50
44	TT-G ϕ 8 x 65	8	65
45	TT-G ϕ 8 x 80	8	80
46	TT-G ϕ 8 x 90	8	90
47	TT-G ϕ 8 x 115	8	100
48	TT-G ϕ 8 x 130	8	115
49	TT-G ϕ 10 x 65	8	130
50	TT-G ϕ 10 x 75	10	75
51	TT-G ϕ 10 x 90	10	90
52	TT-G ϕ 10 x 105	10	105
53	TT-G ϕ 10 x 120	10	120
54	TT-G ϕ 10 x 140	10	140
55	TT-G ϕ 12 x 80	10	80
56	TT-G ϕ 12 x 100	12	100
57	TT-G ϕ 12 x 120	12	120
58	TT-G ϕ 12 x 140	12	140
59	TT-G ϕ 12 x 180	12	180
60	TT-G ϕ 16 x 105	16	105
61	TT-G ϕ 16 x 125	16	125
62	TT-G ϕ 16 x 150	16	150
63	TT-G ϕ 12 x 175	16	175
64	TT-G ϕ 16 x 200	16	200
65	TT-G ϕ 16 x 220	16	220
66	TT-G ϕ 16 x 240	16	240
67	TT-G ϕ 20 x 130	20	130
68	TT-G ϕ 20 x 160	20	160
69	TT-G ϕ 20 x 200	20	200
70	TT-G ϕ 20 x 220	20	220
71	TT-G ϕ 20 x 240	20	240


Table 1
continued

Ref.	Fastener marking	d, mm	L ⁽¹⁾ , mm
72	TT-SS ϕ 6 x 45	6	45
73	TT-SS ϕ 6 x 55	6	55
74	TT-SS ϕ 6 x 85	6	85
75	TT-SS ϕ 8 x 50	8	50
76	TT-SS ϕ 8 x 65	8	65
77	TT-SS ϕ 8 x 80	8	80
78	TT-SS ϕ 8 x 90	8	90
79	TT-SS ϕ 8 x 100	8	100
80	TT-SS ϕ 8 x 115	8	115
81	TT-SS ϕ 8 x 130	8	130
82	TT-SS ϕ 10 x 50	10	50
83	TT-SS ϕ 10 x 65	10	65
84	TT-SS ϕ 10 x 75	10	75
85	TT-SS ϕ 10 x 90	10	90
86	TT-SS ϕ 10 x 105	10	105
87	TT-SS ϕ 10 x 120	10	120
88	TT-SS ϕ 10 x 140	10	140
89	TT-SS ϕ 12 x 80	12	80
90	TT-SS ϕ 12 x 100	12	100
91	TT-SS ϕ 12 x 120	12	120
92	TT-SS ϕ 12 x 140	12	140
93	TT-SS ϕ 12 x 160	12	160
94	TT-SS ϕ 12 x 180	12	180
95	TT-SS ϕ 12 x 200	12	200
96	TT-SS ϕ 16 x 90	16	90
97	TT-SS ϕ 16 x 105	16	105
98	TT-SS ϕ 16 x 125	16	125
99	TT-SS ϕ 16 x 150	16	150
100	TT-SS ϕ 16 x 175	16	175
101	TT-SS ϕ 16 x 200	16	200
102	TT-SS ϕ 16 x 220	16	220
103	TT-SS ϕ 20 x 130	20	130
104	TT-SS ϕ 20 x 160	20	160
105	TT-SS ϕ 20 x 220	20	220
106	TT-SS ϕ 20 x 240	20	240
107	TT-SS ϕ 24 x 160	24	160
108	TT-SS ϕ 20 x 180	24	180
109	TT-SS ϕ 24 x 200	24	200
110	TT-SS ϕ 24 x 220	24	220
111	TT-SS ϕ 24 x 260	24	260
112	TT-SS ϕ 24 x 310	24	310
113	TWH ϕ 6 x 55	6	55

⁽¹⁾ – Fasteners of other lengths than specified in the table are also available on request, their use is depending on the required effective depth of anchorage h_{ef} .



Table 2

Calculated tensile load capacities of fastenings made with use of TT-THROUGH BOLT steel expansion fasteners in non-cracked concrete

Ref.	Fastener marking	Base material type	Effective anchoring depth h_{ef} , mm	Calculated capacity $N_{R,d}$, kN								
1	2	4	5	6								
1	TT $\phi 6$	Ordinary concrete class C20/25 ⁽¹⁾ , non cracked Increase factor ψ_c ⁽²⁾ <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Concrete class ⁽¹⁾</th> <th>ψ_c</th> </tr> </thead> <tbody> <tr> <td>C30/37</td> <td>1.22</td> </tr> <tr> <td>C40/50</td> <td>1.41</td> </tr> <tr> <td>C50/60</td> <td>1.55</td> </tr> </tbody> </table>	Concrete class ⁽¹⁾	ψ_c	C30/37	1.22	C40/50	1.41	C50/60	1.55	40	2.4
Concrete class ⁽¹⁾	ψ_c											
C30/37	1.22											
C40/50	1.41											
C50/60	1.55											
2	TT $\phi 8$		50	3.6								
3	TT $\phi 10$		55	4.8								
4	TT $\phi 12$		70	9.9								
5	TT $\phi 16$		85	13.9								
6	TT $\phi 20$		100	19.8								
7	TT $\phi 24$		130	23.8								
8	TWH $\phi 6$		40	1.0								
9	TT-G $\phi 8$		50	4.8								
10	TT-G $\phi 10$		55	6.3								
11	TT-G $\phi 12$		70	7.9								
12	TT-G $\phi 16$		85	11.9								
13	TT-G $\phi 20$		100	15.9								
14	TT-SS $\phi 6$		40	3.6								
15	TT-SS $\phi 8$		50	4.8								
16	TT-SS $\phi 10$		55	4.8								
17	TT-SS $\phi 12$	70	7.9									
18	TT-SS $\phi 16$	85	11.9									
19	TT-SS $\phi 20$	100	19.8									
20	TT-SS $\phi 24$	130	19.8									

⁽¹⁾ – According to the PN-EN 206:2014 standard
⁽²⁾ – Multiply by this factor the capacities given in the table, to get capacities for concrete class higher than C20/C25



Table 3

Calculated tensile load capacities of fastenings made with use of TT-THROUGH BOLT steel expansion fasteners in cracked concrete

Ref.	Fastener marking	Base material type	Effective anchoring depth h_{ef} , mm	Calculated capacity $N_{R,d}$, kN								
1	2	4	5	6								
1	TT $\phi 6$	Ordinary concrete class C20/25 ⁽¹⁾ , non cracked Increase factor ψ_c ⁽²⁾ <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Concrete class⁽¹⁾</th> <th>ψ_c</th> </tr> </thead> <tbody> <tr> <td>C30/37</td> <td>1.22</td> </tr> <tr> <td>C40/50</td> <td>1.41</td> </tr> <tr> <td>C50/60</td> <td>1.55</td> </tr> </tbody> </table>	Concrete class ⁽¹⁾	ψ_c	C30/37	1.22	C40/50	1.41	C50/60	1.55	40	1.6
Concrete class ⁽¹⁾	ψ_c											
C30/37	1.22											
C40/50	1.41											
C50/60	1.55											
2	TT $\phi 8$		50	2.4								
3	TT $\phi 10$		55	3.0								
4	TT $\phi 12$		70	4.8								
5	TT $\phi 16$		85	7.9								
6	TT $\phi 20$		100	11.9								
7	TT $\phi 24$		130	15.9								
8	TWH $\phi 6$		40	1.0								
9	TT-G $\phi 8$		50	3.0								
10	TT-G $\phi 10$		55	3.6								
11	TT-G $\phi 12$		70	4.8								
12	TT-G $\phi 16$		85	7.9								
13	TT-G $\phi 20$		100	9.9								
14	TT-SS $\phi 6$		40	1.2								
15	TT-SS $\phi 8$		50	2.4								
16	TT-SS $\phi 10$		55	3.0								
17	TT-SS $\phi 12$	70	3.6									
18	TT-SS $\phi 16$	85	6.3									
19	TT-SS $\phi 20$	100	9.9									
20	TT-SS $\phi 24$	130	9.9									

⁽¹⁾ – According to the PN-EN 206:2014 standard
⁽²⁾ – Multiply by this factor the capacities given in the table, to get capacities for concrete class higher than C20/C25



Table 4

Calculated load capacities of fastenings with use of TT-THROUGHBOLT expansion fasteners in ordinary non-cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity ⁽¹⁾ $N_{R,d,fi}$ ^{(1),(2),(3),(4),(5)} kN
1	2	3	4	5	6	7
1	TT $\phi 6$	M6	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , non cracked	40	30	0.2
					60	0.2
					90	0.1
					120	0.1
2	TT $\phi 8$	M8		50	30	0.4
					60	0.3
					90	0.3
					120	0.2
3	TT $\phi 10$	M10		55	30	0.9
					60	0.8
					90	0.6
					120	0.5
4	TT $\phi 12$	M12		70	30	1.7
					60	1.3
					90	1.1
					120	0.8
5	TT $\phi 16$	M16	85	30	3.1	
				60	2.4	
				90	2.0	
				120	1.6	
6	TT $\phi 20$	M20	100	30	4.9	
				60	3.7	
				90	3.2	
				120	2.5	
7	TT $\phi 10$	M24	130	30	7.1	
				60	5.3	
				90	4.6	
				120	3.5	
8	TWH $\phi 6$	M6	40	30	0.2	
				60	0.2	
				90	0.1	
				120	0.1	



Table 4
continued

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary non-cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity ⁽¹⁾ $N_{R,d-fi}$ ^{(1),(2),(3),(4),(5)} kN
1	2	3	4	5	6	7
9	TT-G ϕ 8	M8	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , non cracked	50	30	0.4
					60	0.3
					90	0.3
					120	0.2
10	TT-G ϕ 10	M10		55	30	0.9
					60	0.8
					90	0.6
					120	0.5
11	TT-G ϕ 12	M12		70	30	1.7
					60	1.3
					90	1.1
					120	0.8
12	TT-G ϕ 16	M16		85	30	3.1
					60	2.4
					90	2.0
					120	1.6
13	TT-G ϕ 20	M20	100	30	4.9	
				60	3.7	
				90	3.2	
				120	2.5	
14	TT-SS ϕ 6	M6	40	30	0.2	
				60	0.2	
				90	0.1	
				120	0.1	
15	TT-SS ϕ 8	M8	50	30	0.4	
				60	0.3	
				90	0.3	
				120	0.2	
16	TT-SS ϕ 10	M10	55	30	0.9	
				60	0.8	
				90	0.6	
				120	0.5	
17	TT-SS ϕ 12	M12	70	30	1.7	
				60	1.3	
				90	1.1	
				120	0.8	



Table 4
continued

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary non-cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity $N_{R,d,fi}$ ⁽¹⁾ ^{(1),(2),(3),(4),(5)} kN		
1	2	3	4	5	6	7		
18	TT-SS $\phi 16$	M16	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , non cracked	85	30	3.1		
					60	2.4		
					90	2.0		
					120	1.6		
19	TT-SS $\phi 20$	M20		Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , non cracked	100	30	4.9	
						60	3.7	
						90	3.2	
						120	2.5	
20	TT-SS $\phi 24$	M24			Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , non cracked	130	30	7.1
							60	5.3
							90	4.6
							120	3.5

(1) Load capacity for the case of fire influencing from one side
(2) Anchor spacing $s_{cr,fi}$ not less than $4 \cdot h_{ef}$
(3) Anchor edge distance $c_{cr,fi}$ not less than $2 \cdot h_{ef}$
(4) With fire influencing from more than one side, the anchor edge distance $c_{cr,fi}$ – not less than 300 mm
(5) Calculated load capacity corresponding to the most adverse form of destruction
(6) According to the PN-EN 206:2014 standard

Table 5

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity $N_{R,d,fi}$ ⁽¹⁾ ^{(1),(2),(3),(4),(5)} kN	
1	2	3	4	5	6	7	
18	TT $\phi 6$	M6	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , cracked	40	30	0.2	
					60	0.2	
					90	0.1	
					120	0.1	
19	TT $\phi 8$	M8		Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , cracked	50	30	0.4
						60	0.3
						90	0.3
						120	0.2



Table 5
continued

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity ⁽¹⁾ $N_{R,d,fi}$ ^{(1),(2),(3),(4),(5)} kN
1	2	3	4	5	6	7
3	TT ϕ 10	M10	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , cracked	55	30	0.9
					60	0.8
					90	0.6
					120	0.5
4	TT ϕ 12	M12		70	30	1.7
					60	1.3
					90	1.1
					120	0.8
5	TT ϕ 16	M16		85	30	3.1
					60	2.4
					90	2.0
					120	1.6
6	TT ϕ 20	M20		100	30	4.9
					60	3.7
					90	3.2
					120	2.5
7	TT ϕ 24	M24	130	30	7.1	
				60	5.3	
				90	4.6	
				120	3.5	
8	TWH ϕ 6	M6	40	30	0.2	
				60	0.2	
				90	0.1	
				120	0.1	
9	TT-G ϕ 8	M8	50	30	0.4	
				60	0.3	
				90	0.3	
				120	0.2	
10	TT-G ϕ 10	M10	55	30	0.9	
				60	0.8	
				90	0.6	
				120	0.5	



Table 5
continued

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity ⁽¹⁾ $N_{R,d,fi}$ ^{(1),(2),(3),(4),(5)} kN
1	2	3	4	5	6	7
11	TT-G ϕ 12	M10	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , cracked	70	30	1,7
					60	1,3
					90	1,1
					120	0,8
12	TT-G ϕ 16	M12		85	30	3,1
					60	2,4
					90	2,0
					120	1,6
13	TT-G ϕ 20	M16		100	30	4,9
					60	3,7
					90	3,2
					120	2,5
14	TT-SS ϕ 6	M6		40	30	0.2
					60	0.2
					90	0.1
					120	0.1
15	TT-SS ϕ 8	M8		50	30	0.4
			60		0.3	
			90		0.3	
			120		0.2	
16	TT-SS ϕ 10	M10	55	30	0.9	
				60	0.8	
				90	0.6	
				120	0.5	
17	TT-SS ϕ 12	M12	70	30	1.7	
				60	1.3	
				90	1.1	
				120	0.8	



Table 5
continued

Calculated load capacities of fastenings with use of TT-THROUGH BOLT expansion fasteners in ordinary cracked concrete for any direction of load under the influence of fire

Ref.	Fastener marking	Stud thread size	Base material type	Effective anchoring depth h_{ef} , mm	Max. fire influence time, min	Calculated capacity $N_{R,d,fi}$ ⁽¹⁾ ^{(1),(2),(3),(4),(5)} kN
1	2	3	4	5	6	7
18	TT-SS $\phi 16$	M16	Ordinary concrete class C20/25 to C50/60 ⁽⁶⁾ , cracked	85	30	3,1
					60	2,4
					90	2,0
					120	1,6
19	TT-SS $\phi 20$	M20		100	30	4,9
					60	3,7
					90	3,2
					120	2,5
20	TT-SS $\phi 24$	M24		130	30	7,1
					60	5,3
					90	4,6
					120	3,2

⁽¹⁾ Load capacity for the case of fire influencing from one side
⁽²⁾ Anchor spacing $s_{cr,fi}$ not less than $4 \cdot h_{ef}$
⁽³⁾ Anchor edge distance $c_{cr,fi}$ not less than $2 \cdot h_{ef}$
⁽⁴⁾ With fire influencing from more than one side, the anchor edge distance $c_{cr,fi}$ – not less than 300 mm
⁽⁵⁾ Calculated load capacity corresponding to the most adverse form of destruction
⁽⁶⁾ According to the PN-EN 206:2014 standard

Table 6

Installation and spacing parameters of TT-THROUGH BOLT expansion fasteners

Ref	Parameter	Fastener diameter						
		$\phi 6$	$\phi 8$	$\phi 10$	$\phi 12$	$\phi 16$	$\phi 20$	$\phi 24$
1	2	3	4	5	6	7	8	9
1	Maximum hole diameter d_o , mm	6	8	10	12	16	20	24
2	Minimum hole depth h_o , mm	50	60	70	90	11	130	145
3	Minimum anchoring depth h_{ef} , mm	40	50	55	70	85	100	130
4	Tightening moment T_{ins} , Nm	10	20	45	65	150	250	300
5	Minimum thickness of base material h_{min} , mm	$2 h_{ef}; \geq 100$ mm						
6	Minimum spacing between fasteners $s_{cr,N}$, mm	$3 h_{ef}; \geq 100$ mm						
7	Minimum edge distance $c_{cr,N}$, mm	$2 h_{ef}; \geq 100$ mm						


Table 7

Characteristic tensile load capacities of fastenings made with use of TT-THROUGH BOLT steel expansion fasteners in non-cracked concrete

Ref.	Fastener marking	Base material type	Effective anchoring depth h_{ef} , mm	Calculated capacity $N_{R,d}$, kN								
1	2	4	5	6								
1	TT $\phi 6$	Ordinary concrete class C20/25 ⁽¹⁾ , non cracked Increase factor ψ_c ⁽²⁾ <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Concrete class⁽¹⁾</th> <th>ψ_c</th> </tr> </thead> <tbody> <tr> <td>C30/37</td> <td>1.22</td> </tr> <tr> <td>C40/50</td> <td>1.41</td> </tr> <tr> <td>C50/60</td> <td>1.55</td> </tr> </tbody> </table>	Concrete class ⁽¹⁾	ψ_c	C30/37	1.22	C40/50	1.41	C50/60	1.55	40	6.0
Concrete class ⁽¹⁾	ψ_c											
C30/37	1.22											
C40/50	1.41											
C50/60	1.55											
2	TT $\phi 8$		50	9.0								
3	TT $\phi 10$		55	12.0								
4	TT $\phi 12$		70	25.0								
5	TT $\phi 16$		85	35.0								
6	TT $\phi 20$		100	50.0								
7	TT $\phi 24$		130	60.0								
8	TWH $\phi 6$		40	2.5								
9	TT-G $\phi 8$		50	12.0								
10	TT-G $\phi 10$		55	16.0								
11	TT-G $\phi 12$		70	20.0								
12	TT-G $\phi 16$		85	30.0								
13	TT-G $\phi 20$		100	40.0								
14	TT-SS $\phi 6$		40	9.0								
15	TT-SS $\phi 8$		50	12.0								
16	TT-SS $\phi 10$		55	12.0								
17	TT-SS $\phi 12$	70	20.0									
18	TT-SS $\phi 16$	85	30.0									
19	TT-SS $\phi 20$	100	50.0									
20	TT-SS $\phi 24$	130	50.0									

⁽¹⁾ – According to the PN-EN 206:2014 standard

⁽²⁾ – Multiply by this factor the capacities given in the table, to get respective capacities for concrete class higher than C20/C25



Table 8

Characteristic tensile load capacities of fastenings made with use of TT-THROUGH BOLT steel expansion fasteners in cracked concrete

Ref.	Fastener marking	Base material type	Effective anchoring depth h_{ef} , mm	Calculated capacity $N_{R,d}$, kN								
1	2	4	5	6								
1	TT $\phi 6$	Ordinary concrete class C20/25 ⁽¹⁾ , non cracked Increase factor ψ_c ⁽²⁾ <table border="1" style="margin: 10px auto;"> <thead> <tr> <th>Concrete class ⁽¹⁾</th> <th>ψ_c</th> </tr> </thead> <tbody> <tr> <td>C30/37</td> <td>1.22</td> </tr> <tr> <td>C40/50</td> <td>1.41</td> </tr> <tr> <td>C50/60</td> <td>1.55</td> </tr> </tbody> </table>	Concrete class ⁽¹⁾	ψ_c	C30/37	1.22	C40/50	1.41	C50/60	1.55	40	4.0
Concrete class ⁽¹⁾	ψ_c											
C30/37	1.22											
C40/50	1.41											
C50/60	1.55											
2	TT $\phi 8$		50	6.0								
3	TT $\phi 10$		55	7.5								
4	TT $\phi 12$		70	12.0								
5	TT $\phi 16$		85	20.0								
6	TT $\phi 20$		100	30.0								
7	TT $\phi 24$		130	40.0								
8	TWH $\phi 6$		40	2.5								
9	TT-G $\phi 8$		50	7.5								
10	TT-G $\phi 10$		55	9.0								
11	TT-G $\phi 12$		70	12.0								
12	TT-G $\phi 16$		85	20.0								
13	TT-G $\phi 20$		100	25.0								
14	TT-SS $\phi 6$		40	3.0								
15	TT-SS $\phi 8$		50	6.0								
16	TT-SS $\phi 10$		55	7.5								
17	TT-SS $\phi 12$	70	9.0									
18	TT-SS $\phi 16$	85	16.0									
19	TT-SS $\phi 20$	100	25.0									
20	TT-SS $\phi 24$	130	25.0									

⁽¹⁾ – According to the PN-EN 206:2014 standard
⁽²⁾ – Multiply by this factor the capacities given in the table, to get respective capacities for concrete class higher than C20/C25